



Dart Aerospace Ltd.
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Canada

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D4379-5

Job Sheet 181568



Part No: D4379-5

Job Qty: 120 ea

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/1/18

Job Tracking No:

Due Date: 8/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 3 IPP REV:A NEW ISSUE 14-04-01 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	120 Ea		8/13/18	0.00	0.00	Start Up Machining-3		
100	Doosan	120 pcs		8/13/18	0.02	15.52	Doosan		
120	QC	120 pcs		8/13/18	0.00	0.00	QC8		
130	Packaging	120 pcs		8/13/18	0.00	0.00	Packaging3-2		
140	QC21-SA	120 Ea		8/13/18	0.00	0.00	QC21		

Part Op 100 - turn as per Dwg and folio FB300
Descriptions: 130 - LOCATION: WA001

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9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	4.9200 ft (.041 ea)	90-Start up Operation	Sub003

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	5	27	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate Cup	0.875Inches + 0.000 - 0.005	0.875 0.870	Diameter	0.8725
2	Wearplate Cup	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	0.267
3	Wearplate Cup	0.466Inches ± 0.010	0.476 0.456		0.463
4	Wearplate Cup	0.353Inches ± 0.010	0.363 0.343		0.355
5	Wearplate Cup	0.031Inches ± 0.010	0.041 0.021		0.028
6	Wearplate Cup	45.000Degrees ± 0.500	45.500 44.500	Angle	45°
7	Wearplate Cup	0.200Inches ± 0.010	0.210 0.190		0.203

8

Wearplate Cup

0.507Inches $\pm$ 0.010

0.517

0.497

•503

Plex 8/1/18 7:57 AM Dart.lajeunesse.marie



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Container No: S110916



Part: D4379-5

Job No: 181568

Serial No/Batch: S110916

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/17/18